

CHART No. 111	SECOND STAGE VIPER AMERICA	REF. DRAWING: E 26 UPDATED: 09/01/2003
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REF	CODE	DESCRIPTION
19	46110106	OR 106
19	46110402	OR 106 Viton
21	46200204	POPPET SEAT, 2ND STAGE
26	46200453	HI FLOW HOSE 3/8" UNF
27	46110205	OR 2025
27	46110411	OR 2025 Viton
28	46184282	HOSE CONNECTOR
30	46184219	POPPET METAL BODY, REGS 2nd STAGE
31	46185059	SPRING, 2ND STAGE, REGULATORS
32	C	
33	46185051	LOCKNUT, DEMAND LEVER 2ND ST.
34	46185049	WASHER, DEMAND LEVER II ST.REG
35	46187027	2 ST.DEMAND LEVER, TEFLON COATED
40	46200236	EXHAUST VALVE, BLUE, DACOR REG
42	C	
43	47157984	MOUTHPIECE CLAMP, BLACK
44	46187017	REG. MOUTHPIECE DACOR
45	46187036	HOSE PROTECTOR 2nd ST., BLK DACOR
46	46187014	HOSE PROTECTOR DACOR
47	46184062	POPPET SEAT,
71	46110211	OR 2050
71	46110413	OR 2050 Viton
83	46110225	OR 2068
83	46110420	OR 2068 Viton
91	46187033	LEVER INSERT DACOR
92	46184221	VALVE BODY, 2nd ST.

REF	CODE	DESCRIPTION
95	C	
96	46200217	LOCK RING, BY PASS
104	46187031	OVAL LABEL, 2nd ST.REG. DACOR
140	46187004	SCREWS A4 DIN 7985 2x5
141	46200181	COVER ASSY, VIPER AMERICA
142	46187009	OVAL DIAPHRAGM 2nd ST.DACOR
143	46110175	OR 2125 70 SH.
143	46110430	OR 2125 VITON 1,78X31,47
144	46187025	EXHAUST VALVE SEAT
145	46187023	EXHAUST VALVE GRID, GREY
151	46187008	WASHER, PA6 1.8X5X0.5 WHITE
152	46187005	FLAT WASHER UNI 6592 D4.5
166	46200179	CONICAL SPRING, REG.
		ASSEMBLIES
	46187237	VIPER AMERICA 2nd ST.ASSY
C	46200150	2nd STAGE CASE VIPER AMERICA (32-42-95)
C	46200149	2ns STAGE CASE VIPER AMERICA NITROX (32-42-95)
***	46187222	SERVICE KIT, 2 STAGE (19-27-33-40-43-47-71-83-143)
***	46187223	SERVICE KIT, 2 STAGE NITROX (19-27-33-40-43-47-71-83-143)